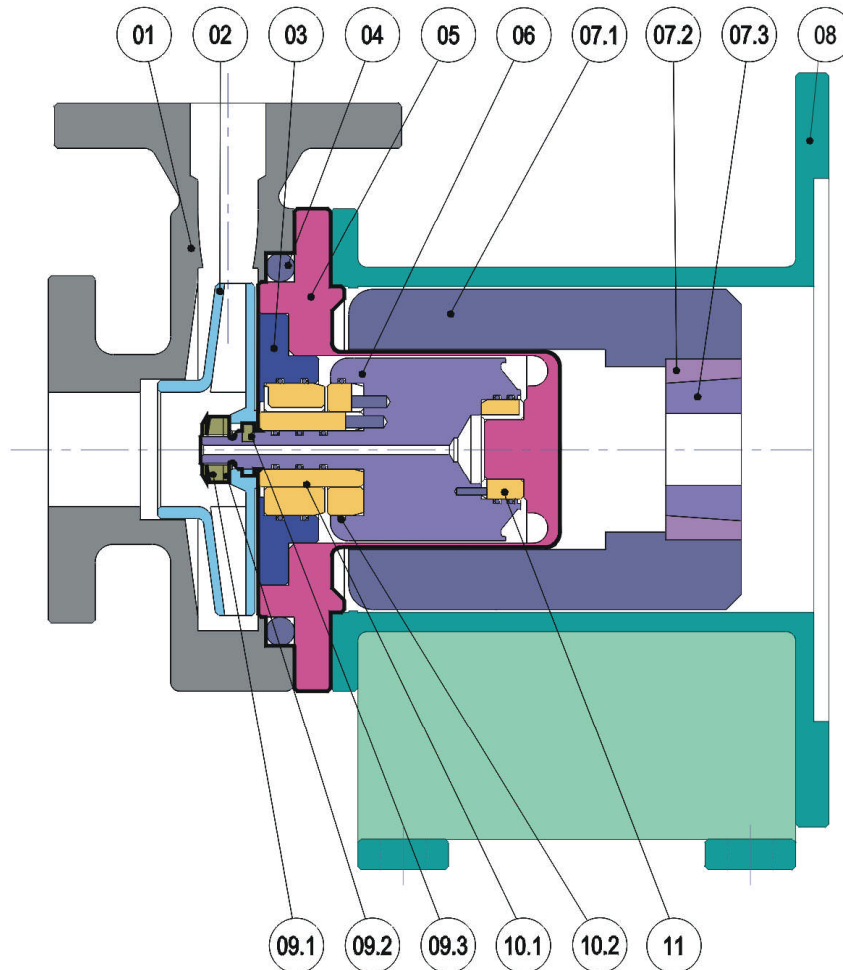


**Standard Sectional Assembly Drawing of PC 125 L / M / H Pump**



ITEM N°	DESCRIPTION	QTY.
01	CASING	One
02	IMPELLER ASSEMBLY	One
03	BEARING HOLDER	One
04	CASING O-RING	(1-OFF *S1) (1-OFF *S2)
05	BACKPLATE ASSEMBLY	One
06	PUMP SHAFT ASSEMBLY	One
07.1	OUTER ROTOR ASSEMBLY	One
07.2	OUTER ROTOR TAPER LOCK ADAPTOR	One
07.3	OUTER ROTOR TAPER LOCK BUSH	One
08	PEDESTAL	One
09.1	IMPELLER LOCKNUT	(*S2)
09.2	IMPELLER WASHER	(*S2)
09.3	IMPELLER KEY	(*S2)
10.1	FRONT BEARING ASSEMBLY (SIZE 2)	(*S2)
10.2	O-RING KIT (SIZE 2)	(*S2)
11	REAR BEARING (SIZE 1)	(*S2)
—	CARTRIDGE ASSEMBLY	(*S3)

**RECOMMENDED SPARES:-**

- \*S1 COMMISSIONING SPARES
- \*S2 2 YEARS OPERATIONAL SPARES
- \*S3 HOLDING SPARES