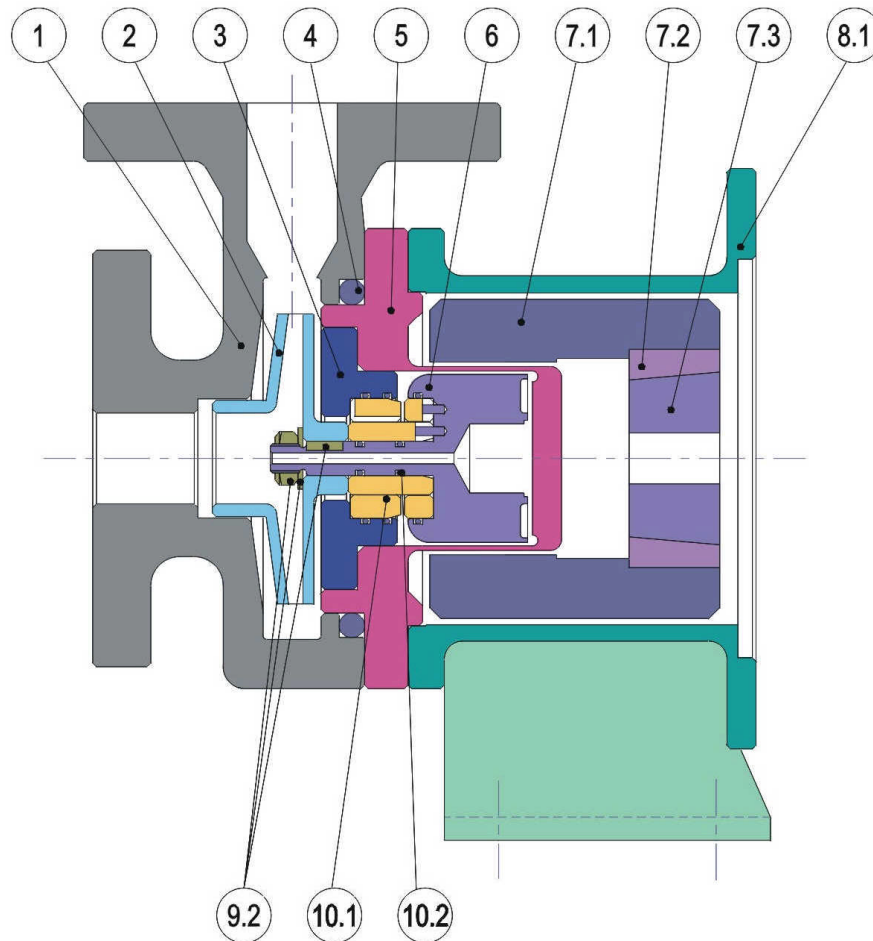


Standard Sectional Assembly Drawing of PC 80 Pump



| ITEM N° | DESCRIPTION | QTY. |
|---------|--|------|
| 1 | CASING | One |
| 2 | IMPELLER ASSEMBLY (*S3) | One |
| 3 | BEARING HOLDER | One |
| 4 | CASING JOINT/O-RING (1-OFF *S1) (1-OFF *S2) | One |
| 5 | BACK PLATE ASSEMBLY | One |
| 6 | PUMP SHAFT | One |
| 7.1 | OUTER ROTOR ASSEMBLY | One |
| 7.2 | OUTER ROTOR TAPER LOCK ADAPTOR | One |
| 7.3 | OUTER ROTOR TAPER LOCK BUSH | One |
| 8.1 | PEDESTAL | One |
| 8.2 | PEDESTAL ADAPTOR FLANGE (see item N°.8.1) | One |
| 9 | FASTENERKIT 80L LOCKNUT, WASHER & KEY (*S2) | One |
| 10.1 | FRONT BEARING ASSEMBLY (SIZE 1) (*S2) | One |
| 10.2 | O-RING KIT (SIZE 1) (*S2) | One |
| — | CARTRIDGE ASSEMBLY (*S3) | One |

RECOMMENDED SPARES:-
 *S1 COMMISSIONING SPARES
 *S2 2 YEARS OPERATIONAL SPARES
 *S3 HOLDING SPARES